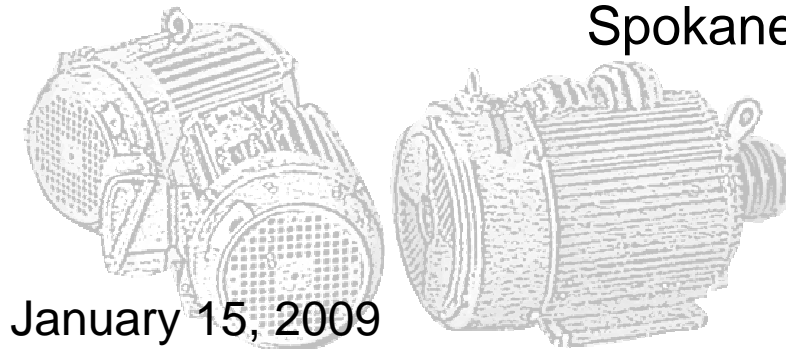


Bonneville Power Administration's Green Motor Initiative

Presented by: Erin Hope, P.E., CMVP
Bonneville Power Administration
Energy Efficiency
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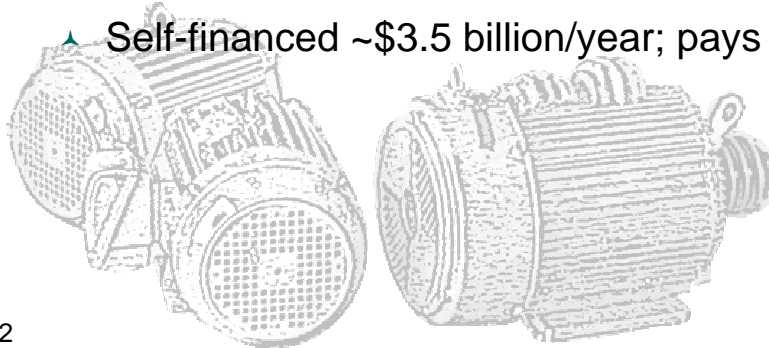


January 15, 2009



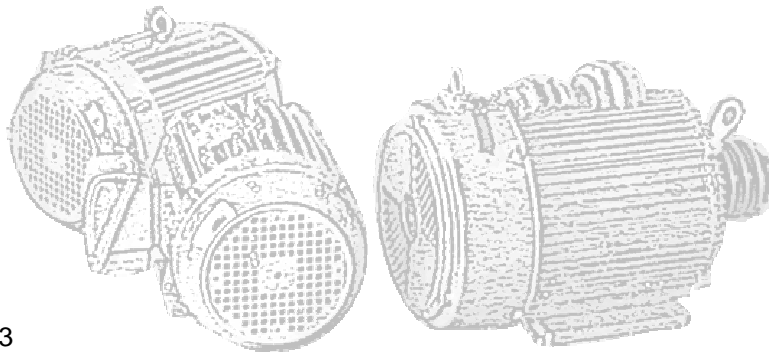
Who is Bonneville Power Administration?

- ▲ Been around since 1937 – 72 years young.
- ▲ Federal Power Marketing Agency – Department of Energy (i.e., WAPA).
- ▲ BPA's service territory covers Washington, Oregon, Idaho, Western Montana, and small parts of Wyoming, Nevada, Utah and California.
- ▲ Markets and transmits power generated from the Federal Columbia River Power System (FCRPS).
- ▲ FCRPS = 31 Federal hydro project dams, one non-federal nuclear plant and several small non-federal power plants (includes wind)*.
- ▲ Approximately 8,000 aMW of energy generated each year.
- ▲ Self-financed ~\$3.5 billion/year; pays US Treasury \$1 billion/year.



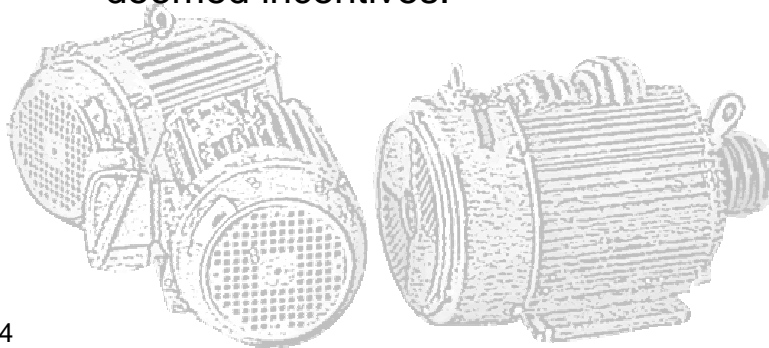
Bonneville Power Administration, *continued*

- ▲ Owns, operates and maintains over 15,000 circuit miles of high voltage transmission lines (represents ~80 percent of PNW's capacity).
- ▲ Sells power at cost - \$0.03/kWh.
- ▲ Supplies over 40 percent of the electricity in the PNW:
 - Serves 140 utility customers (PUDs, Municipals, REA Coops, DSIs, etc.)
 - Energy Efficiency programs work with utility customers, doesn't work directly with end-users.



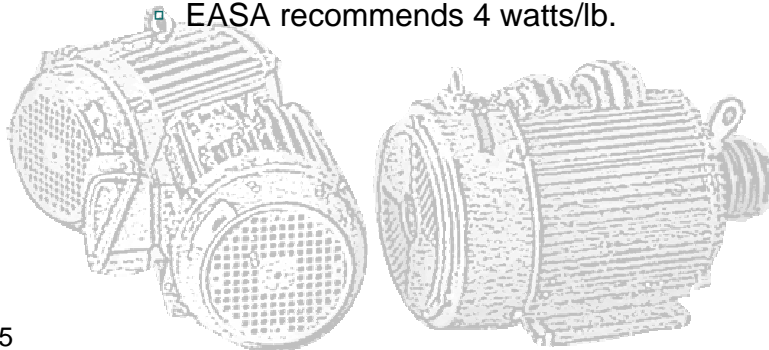
Energy Efficiency Background

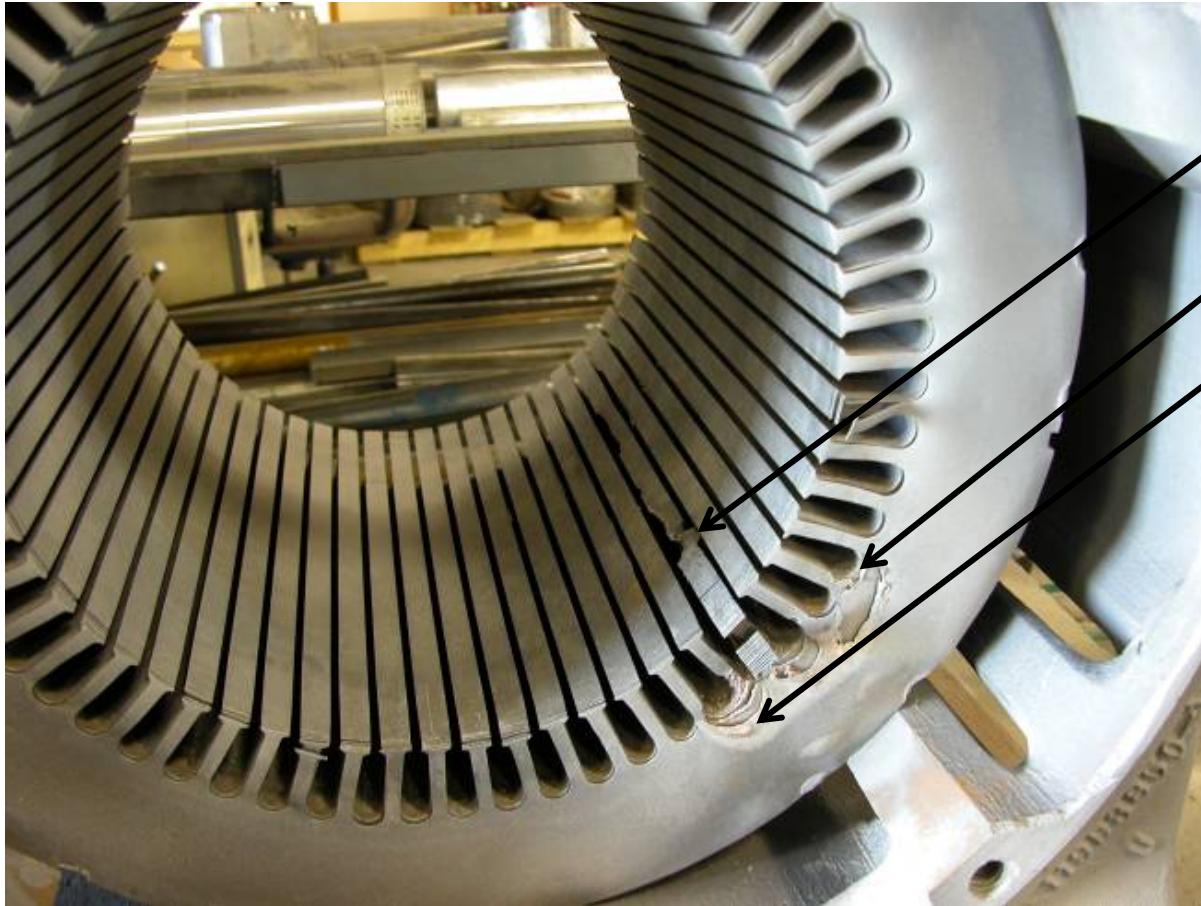
- ▲ Since 1981, BPA's energy conservation programs have added over 900 aMW to its long-term power supply.
- ▲ Enough electricity to serve the **entire** city of Seattle.
- ▲ BPA's current Energy Efficiency targets ~60 aMW/year.
- ▲ Annual cost of Energy Efficiency savings is ~\$70 million.
- ▲ Industrial Program achieved 7 aMW in FY2008.
- ▲ Industrial Program Targets: 2009 – 13 aMW; 2010 – 17 aMW; and 2011 – 18 aMW.
- ▲ Historically BPA's Industrial Program is based on individual Custom Projects, not deemed incentives.



What is a Green Motor Rewind?

- ▲ Rewinding a motor in such a way to **maintain the original efficiency**, commonly called a Green Motor Rewind.
- ▲ Applies to Induction Motors from 15 HP to 5,000 HP.
- ▲ Key requirement for Green Motor Rewind is no damage to the motor's core.
- ▲ A Core Loss Test is conducted *before* and *after* the rewind.
 - Core Loss Test is conducted in accordance with Electrical Apparatus Service Association, Inc. (EASA) Tech Note 16.
 - A Loop Test conducted in accordance with EASA Tech Note 17 may be substituted for the Core Loss Test for short periods.
- ▲ Core Loss Test must be less than 6 watts/lb.
 - EASA recommends 4 watts/lb.





Core-plate exhibits catastrophic damage due to a failure event. This core does NOT meet Green Motors Initiative (GMI) requirements.



Green Motors Initiative (GMI): Background

- ▲ Established by the Green Motors Practices Group (GMPG).
 - GMPG is a non-profit organization who's board consists of motor service center owners.
 - Supportive of the Electrical Apparatus Service Association, Inc. (EASA)
 - Membership in the GMPG is not exclusive to EASA members.
- ▲ Initiative is based on the Service Center Certification Program established by the GMPG.
 - Savings based on certifying the process, not the individual motor.
- ▲ Ultimate intent is to acquire kWh savings.
 - The GMI target is 2009 - 0.3 aMW (or 2.6M kWh); 2010 – 0.5 aMW (or 4.38M kWh)
- ▲ Goal is for the motor to be returned to original nameplate efficiency.
- ▲ Program is marketed to end-users through participating service centers.
 - If utility desires, they may market directly to their end-users as well.
- ▲ GMI does not re-invent the rewind process!
 - Requirements based on EASA Standards and Best Practices.



GMI: Organization

Green Motors Practices Group

- Recruits and certifies new service center members.
- Conducts annual re-certification inspections of each service center.
- Verifies eligibility of end-use customers for incentive.
- Receives and processes all GMI applications.
- Collects incentives from BPA and distributes incentive payments to service centers.

Bonneville Power Administration

- Conducts oversight of the service center certification & recertification.
- Pays incentive to GMPG for distribution to the service centers.
- Credits savings to appropriate utilities.
- Conducts random verification with end-user customers.



GMI: Verification

Service Center Verification

- ▲ GMPG annually verifies each service center.
- ▲ Annual surprise oversight inspections may occur at each service center.
- ▲ Key items verified: job tracking, current equipment calibration, training records, working core loss tester, burn-off oven sprays, and shop personnel interviewed.
- ▲ BPA conducts random oversight of new member certifications.
- ▲ BPA conducts oversight, up to 20 percent of annual recertification.

Motor Incentive Verification

- ▲ Verify serving utility for end-use customer.
- ▲ Verify application information.
- ▲ Verify a random selection of green motor invoices and incentive payment to end-use customer.



GMI: Verification, *continued*



Non-Qualifying Furnace



GMI: Verification, *continued*



Damaged Door
Insulation

No Water Spray

Thermostat Not
Calibrated

Non-Qualifying Furnace



GMI: Verification, *continued*



No Water Spray

Damaged Door
Gasket

Damaged Door
Insulation

Non-Qualifying Furnace



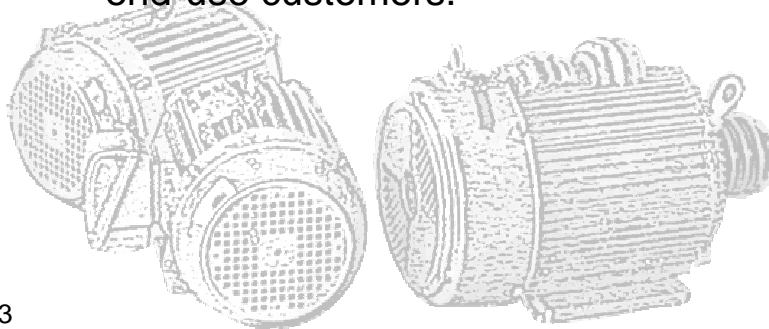
GMI: Incentives and Costs

Incentive:

- ▲ GMPG pays \$2 per HP to the service center.
- ▲ Motor service center passes \$1 per HP to end-use customer as instant credit

Cost:

- ▲ GMPG receives motor processing fee, per motor.
- ▲ Cost/Benefit analysis applies to the Initiative, not individual HP.
 - Cost of green rewind is based on service center surveys.
- ▲ BPA pays GMPG to produce marketing materials for service center, utilities and end-use customers.



GMI: Participation

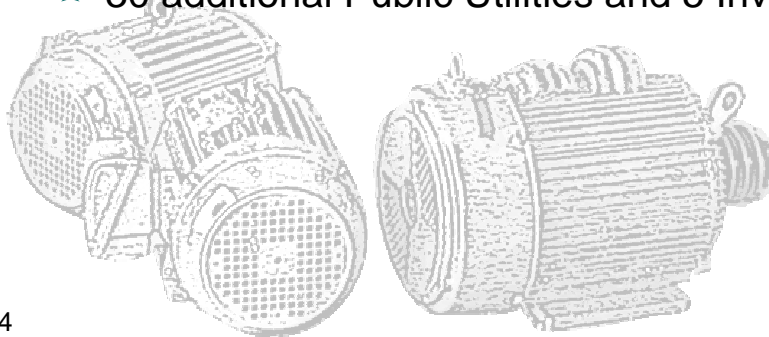
Since September 1, 2008

Service Centers:

- ✦ Verified Northwest membership: 37 motor service centers.
- ✦ Membership outside the Northwest: 10 motor service centers, not all verified.
- ✦ 20 additional service centers expected to join in 2009.

Utilities:

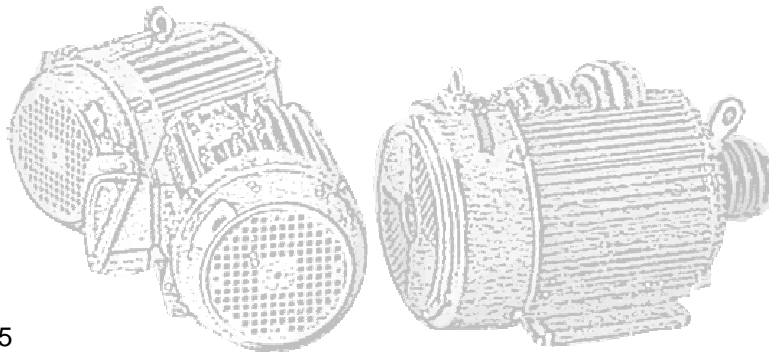
- ✦ Participating: 28 Public Utilities and 4 Investor Owned Utilities.
- ✦ 30 additional Public Utilities and 5 Investor Owned Utilities in Q1 of 2009.



GMI: Phase 2

Non-Qualifying Motor Replacement Incentive:

- ▲ Incentive available to replace motors with core damage that would normally be rewound.
 - End-use customers generally opt to rewind damaged motors, due to cost.
- ▲ Surveys show up to 40 percent of motors rewound do not pass the core lost test.
- ▲ BPA is working with GMPG to collect data.
- ▲ Goal is to create target incentives to remove damaged motors from circulation.



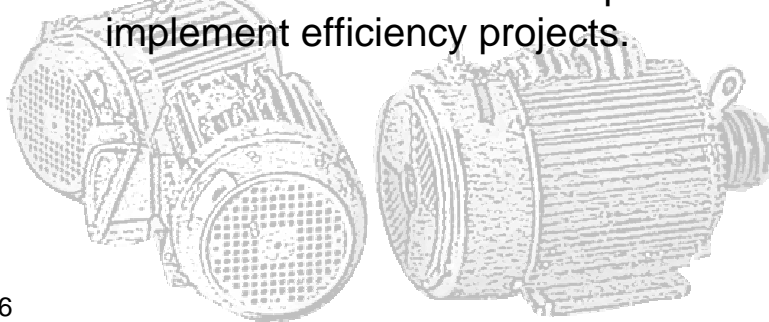
GMI: Future

Motor Replacement Program:

- ▶ Target motors that qualify as *green rewinds*, but have lower efficiencies.
- ▶ Incentivize end-use customers to replace lower efficiency motors with new NEMA Premium or better.
- ▶ Incentives would be paid through the motor service centers.

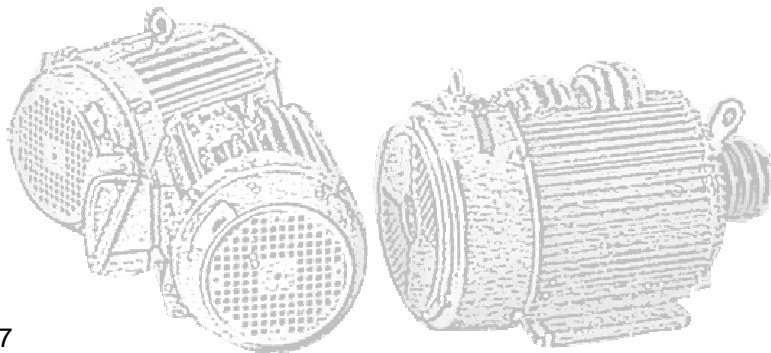
Motor Systems Program:

- ▶ Work with motor service centers to bring motor system efficiency projects to end-use customers.
- ▶ Use motor service center experience and expertise to identify, develop and implement efficiency projects.



Program Insights:

- ▲ Leveraging the work of others (e.g., motor service centers) is a time saver!
- ▲ Motor service centers know their customers and their systems.
- ▲ Multiple secondary benefits gained for the end-use customer with quality rewinds.
- ▲ Marketing is essential.
- ▲ Relationship with service centers is everything. Ongoing relationships through repetitive contacts.
- ▲ Binders, web sites, forms, calculators do not “create” kWh savings. It’s the **focus**, **determination** and **follow through** of **people** that create kWh savings projects.



Thank You!

For additional information:

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www.greenmotors.org

-OR-

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